

IN THE CLAIMS

What is claimed is:

- 1 **1.** A semiconductor apparatus, comprising:
 - 2 a plurality of device elements formed on a surface of a semiconductor
 - 3 substrate, each device element having a diffusion region; and
 - 4 a multi-layer wiring configuration electrically connecting at least two
 - 5 of the diffusion regions, the multi-layer wiring configuration containing a
 - 6 plurality of wiring layers, a first wiring layer of the plurality of wiring layers
 - 7 being divided into a first wiring region for providing wiring in a first direction
 - 8 and a second wiring region for providing wiring in a second direction.
- 1 **2.** The semiconductor apparatus according to claim 1, wherein the first direction is
2 orthogonal to the second direction.
- 1 **3.** The semiconductor apparatus according to claim 2, wherein:
 - 2 predetermined wiring in the first wiring layer is electrically connected
 - 3 to and disposed in parallel with wiring in a second wiring layer of the plurality
 - 4 of wiring layers; and
 - 5 the second wiring layer has a higher sheet resistance than the first
 - 6 wiring layer.

1 **4.** The semiconductor apparatus according to claim 2, wherein the first wiring layer
2 includes:

3 a first wiring trace in the second wiring region disposed in the second
4 direction;

5 a second wiring trace in the second wiring region disposed in the second
6 direction and separated from the first wiring trace in the first direction; and

7 a third wiring trace in the first wiring region disposed in the first direction and
8 electrically connecting the first wiring trace and the second wiring trace.

1 **5.** The semiconductor apparatus according to claim 2, further including:

2 a memory array having bit lines formed with a second wiring layer;

3 the second wiring layer has a higher sheet resistance than the first wiring
4 layer.

1 **6.** The semiconductor apparatus according to claim 5, wherein the memory array has
2 dynamic random access memory cells having a capacitor over bit line structure.

1 **7.** A semiconductor apparatus, comprising:

2 a plurality of functional circuit blocks, each functional circuit block
3 including a plurality of device elements, a first wiring region and a second
4 wiring region; and

5 a multi-layer wiring configuration containing a plurality of wiring
6 layers for electrically connecting predetermined ones of the device elements,

7 the multi-layer wiring configuration including a first wiring layer disposed in
8 the first wiring region providing first wiring in a first direction and the first
9 wiring layer disposed in the second wiring region providing second wiring in
10 a second direction.

1 8. The semiconductor apparatus according to claim 7, wherein the first direction is
2 orthogonal to the second direction.

1 9. The semiconductor apparatus according to claim 8, comprising:
2 predetermined first wiring in the first wiring layer is electrically
3 connected to and disposed in parallel with wiring in a second wiring layer of
4 the plurality of wiring layers; and
5 the second wiring layer has a higher sheet resistance than the first wiring
6 layer.

1 10. The semiconductor apparatus according to claim 9, wherein the second wiring layer
2 has a higher melting point than the first wiring layer.

1 11. The semiconductor apparatus of claim 8, wherein the plurality of functional circuit
2 blocks are disposed in a matrix on the surface of a semiconductor substrate.

1 12. The semiconductor apparatus of claim 8, further including:
2 a memory array having bit lines formed with a second wiring layer;

the second wiring layer has a higher sheet resistance than the first wiring layer.

13. The semiconductor apparatus of claim 8, wherein the device elements are insulated gate field effect transistors (IGFETs), each IGFET having a source/drain diffusion region and the multi-layer wiring structure electrically connects a source/drain region of at least two IGFETs within a functional circuit block by using the first wiring layer in the first wiring region and the second wiring region.

14. A method for forming a semiconductor apparatus by electrically connecting functional blocks with a multi-layer wiring configuration containing a plurality of wiring layers and each functional block includes a plurality of device elements, comprising the steps of:

forming a diffusion layer associated with device elements on the surface of the substrate;

forming a first interlayer film;

forming a first wiring layer to produce electrodes electrically connected to the diffusion layer;

forming a second insulation film; and

forming a second wiring layer wherein for each functional block a first wiring region provides electrical connections using the second wiring layer in a first direction only and a second wiring region provides electrical connections using the second wiring layer in a second direction only thereby

15 providing electrical connections between at least two device elements with the
16 second wiring layer through the electrodes produced by the first wiring layer.

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1 15. The method according to claim 14, wherein the first direction is orthogonal to the
2 second direction.

1 16. The method according to claim 15, wherein the first wiring layer has a higher sheet
2 resistance than the second wiring layer.

1 17. The method according to claim 15, wherein at least a portion of the wiring formed by
2 the second wiring layer in the first wiring region is disposed in parallel and electrically
3 connected to wiring formed by the first wiring layer producing the electrodes.

1 18. The method according to claim 15, wherein the plurality of functional blocks are
2 disposed in a matrix on the surface of a semiconductor substrate.

1 19. The method according to claim 15, wherein the step of forming the first wiring layer
2 also forms bit lines in a semiconductor memory array.

1 20. The method according to claim 19, wherein memory cells in the semiconductor
2 memory array are DRAM cells having a capacitor over bit line structure and the first wiring
3 layer has a higher melting point than the second wiring layer.

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